## Fabrication of tetragonal FeCo based alloy films with uniaxial magnetic anisotropy to develop an innovative permanent magnet

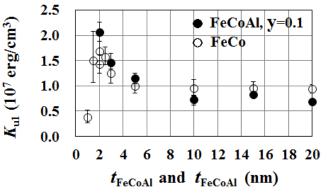
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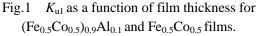
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Based on the first principles calculation, tetragonal distorted FeCo alloy has large uniaxial anisotropy energy  $K_{u1}$  and high saturation magnetization  $M_s$ , which is the most desirable feature for innovative permanent magnets <sup>1,2)</sup>. In fact, the epitaxial tetragonal FeCo films with c/a~1.2 prepared on Rh buffer layer shows  $K_{u1}$  larger than  $1.5 \times 10^7$  erg/cm<sup>3,4)</sup>. FeCo-Al forms a B2 ordered phase in a wide composition range and is expected to enhance  $K_{u1}$  through a B2 ordering and a huge magneto-elastic interaction<sup>5)</sup>. In this study, the tetragonal (Fe<sub>1-x</sub>Co<sub>x</sub>)<sub>1-y</sub>M<sub>y</sub> (x:0~1, y:0~0.2, M:Al, Ga etc) films are prepared on Rh buffer layer, and the uniaxial magnetic anisotropy is studied.

 $(Fe_{0.5}Co_{0.2})_{0.9}M_{0.1}(2\sim20nm)/Rh$  (20 nm)/MgO(100) and  $Fe_{0.5}Co_{0.5}(2\sim20nm)/Rh$  (20 nm)/ MgO(100) films were prepared in a high vacuum multiple dc-sputtering system with a base pressure lower than  $1\times10^{-6}$  Pa. Rh thin film was first sputtered on the MgO (100) substrate at 300 °C. Then, after decreasing the temperature to 200 °C, FeCoM films were epitaxially grown on the Rh layer. Finally, SiO<sub>2</sub> was sputtered as a capping layer to prevent oxidation. The film structure was analyzed by in-plane and out-of-plane XRD. Magnetic properties were measured by VSM, Polar-Kerr measurements and torque magnetometer.

The values of  $K_{u1}$  for  $(Fe_{0.5}Co_{0.2})_{0.9}Al_{0.1}$  and  $Fe_{0.5}Co_{0.5}$  films are plotted in Fig.1 as function of film thickness. These data are re-plotted as a function of the lattice distortion c/a in Fig.2, and its  $K_{u1}$ -c/a relation is understood by a tetragonal distortion<sup>2</sup>).  $(Fe_{0.5}Co_{0.2})_{0.9}Al_{0.1}$  exhibits a maximum  $(2.1x10^7 \text{ erg/cm}^3)$  around  $c/a\sim 1.2$ . A coercivity  $H_c$  over 10 kOe is calculated from the single domain theory and, in fact, the coercivity of 3-7 kOe was observed in dot patterns with less than 100 nm in diameter. With taking account of  $M_s\sim 1500 \text{ emu/cm}^3$ , the tetragonal FeCo based alloy is one of the most probable candidates to develop an innovative permanent magnet with 60 MGOe. The results for other M metals will be introduced in the conference.





## References

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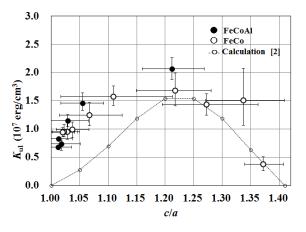


Fig.2  $K_{u1}$  as a function of c/a for  $(Fe_{0.5}Co_{0.5})_{0.9}Al_{0.1}$ and  $Fe_{0.5}Co_{0.5}$  films.